

**Model:PR-6AC-R**

## GENERAL SPECIFICATIONS

Timers : 64

Counters : 64

Function Blocks: 64

Operation temp. : -20°C-55°C

Storage:-40°C-70°C

Protection: IP20

RTC accuracy : MAX ±2S/day

RTC Backup at 25 °C : 20 days

Program and settings Backup :10 years

Data Power-off retentivity : No

Cycle time: typ. 0.6ms → 8.0ms

Dimensions: 48\*90\*64 (Unit, mm)

Certificate: CE,ROHS

Installation: 35mm-DIN rail or screw for installation

Expansion capacity: No

Password protection : 4-digit number password protection or disable program upload function

Communication interface : TTL interface , 1 Program/RS232 port

Communication protocol : Modbus RTU/ASCII , only can serve as slaves

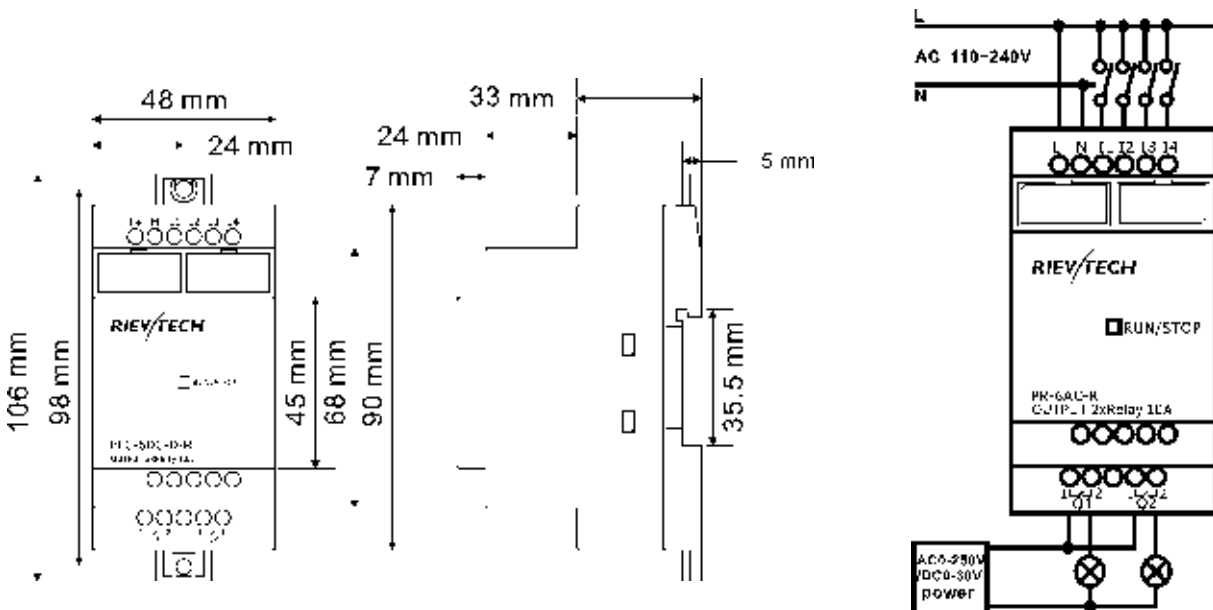


## Technical Index

<b>Power supply:</b>	
Nominal voltage	AC110V-240V
Operating limits	AC85 - 265 V
The main frequency range	47-63Hz
Max. absorbed power	34 mA (85V AC) 26 mA (265V AC)
Isolation voltage	1780V AC
Protection against polarity inversions	Yes
<b>Input parameters:</b>	
Input No	4 ( I1-I4 )
Digital input	4 ( I1-I4 )
Analogue input	None
Input voltage	AC110-240V
Input signal0	AC0-40V; <0.03mA
Input signal1	AC79-240V; >0.06mA
Input Response Time	Delay time at 0 to 1: 120V AC : Typ. 50 ms 240V AC : Typ. 30 ms Delay time at 1 to 0: 120V AC : Typ. 90 ms 240V AC : Typ.100 ms

Maximum counting frequency	Typ. 4Hz
Sensor type	Contact or 3-wire PNP
Isolation between power supply and inputs	None
Isolation between inputs	None
Protection against polarity inversions	Yes
<b>Output parameters:</b>	
Output No.	2 (Q1-Q2)
Output type	Relay output
Continuous current	Resistive load 10A/Inductive load 2A
Max. breaking voltage	AC 250 V DC 110 V
Max. Allowable Power Force	1250VA 300W
Electrical durability Expectancy	10 <sup>5</sup> Operations at Rated Resistive Load
Mechanical life	10 <sup>7</sup> Operations at No Load condition
Response time	Operate Time : 15 mSec. Max. Release Time : 10 mSec. Max.
Built-in protections	Against short-circuits: None Against overvoltages and overloads: None
<b>Switch frequency:</b>	
Mechanism	10Hz
Resistor/light load	2Hz
Sensitive load	0.5Hz
<b>Other parameters:</b>	
Weight	Approx.180g

### Installation Dimensions & Wiring Diagram



SYSTEM	Operating System requirements	Windows /2000/XP/WIN7/WIN8			
	Programming languages	Function block			
	Program Memory	64			
	Execution Speed	<0.1ms per function			
	LCD Display	No			
	Functions	Up to 70 function blocks			
BASIC	Timers				a.On-delay; b.Off-delay etc. Up to 12 kind Timers
	Maximum Number	64			
	Timing Ranges	10ms--99 h59m			
	Counters				a.Up/down Counter b.Hours Counter c.Frequency Threshold Trigger
	Maximum Number	64			
	Highest Count	99999999			
	Resolution	1			
	RTC				a.Weekly Timer b.Yearly Timer
	Number available	64			
	Resolution	1 min			
	Time span available	Week/year-month-day-hour-min			
	Flags				a.Digital Flag b.Analog Flag
	Digital flags	32			
	Analog flags	32			
	PI Functions				a.PI Controller
	Number available	Not available			
	Parameter Ranges	----			
	Analog Math				a.Analog Math b.Analog Math Error detection
	Number available	Not available			
	Function	---			
Analog Ramp Function				a. Analog Ramp	
Number available	Not available				
Compare Function				a.Analog compactor b.Comparison of 2 values	
Number available	64				
Special Functions	HMI Screens				a.Message texts
	Number available	Not available			
	Display/Edit	----			
	PWM Functions				a.PWM
	Number available	Not available			
	Communication Functions				a.Modbus write b.Modbus read
	Number available	Not available(it only can work as slave)			
	Analog threshold trigger	Analog amplifier			RS latch relay
	Analog differential trigger	Data Latching relay	Pulse Relay		Shift register
	AND	NAND	OR		XOR